



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6305G11631-3G-05

Job Sheet 177275



Part No: RBW6305G11631-3G-05

Job Qty: 10 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Template:

Job Tracking No:

Job Created: 5/9/18

Created By: Marie Lajeunesse

Due Date: 5/25/18

Description:

Type: SOLD

Note: DWG RBW6305G11631-3G Rev. D IPP Rev. A 18.05.08 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/25/18	0.00	0.00	Start Up Machining-4		
120	Lathe Conv	10 pcs		5/25/18	0.50	0.83	Lathe Conv-2		
130	QC	10 pcs		5/25/18	0.00	0.00	QC2 Machining-5		
140	QC	10 pcs		5/25/18	0.00	0.00	QC8 Machining-5		
150	Packaging	10 pcs		5/25/18	0.00	0.00	Packaging3-2		
160	QC21-SA	10 Ea		5/25/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per DWG. 2-Debur
Descriptions: 150 - IDENTIFY AND STOCK

18/6/14 J.C.L.
S.F. 18-06-08
DAS
21 JUN 11 2018
9-55

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R0.500	1018-1025 round bar .500	5.4160 ft (.5416 ea)	90-Start up Operation	5018011

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R0.500	5	27	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 5/9/18 11:44 AM Dart.lajeunesse.marie

Container No: S077496



Part: RBW6305G11631-3G-05

Job No: 177275

Serial No/Batch: S077496

Revision: D

Inspector:

Exp Date: 06/04/2018

Instructions:

Date: 06/04/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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OTHER : ☐																									

DQA: _____ Date: _____



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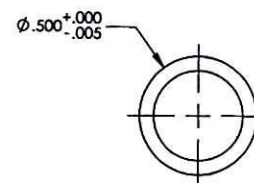
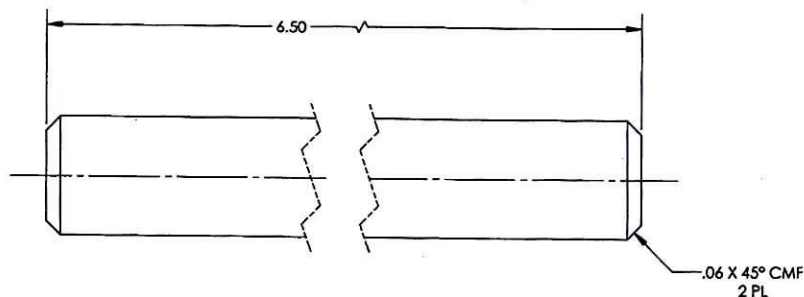
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OTHER : _____					

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
D	DIMENSION .50 CHANGED FOR .500 +0/-0.005, TEMPLATE UPDATED	18-539	18.2.8	VM	ML

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 177275 M.L.S.
1805-09



RBW6305G11631-3G-05 HANDLE

NOTES:

- 1) MATERIAL: 1018 - 1025 ROUND BAR
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

DART AEROSPACE Hawthornbury, Ontario, Canada	
TITLE HANDLE	
PART NO. RBW6305G11631-3G-05	REV D
TOOL NO. RBW6305G11631-3G	
INITIALS AND DATE	
DESIGNED BY: VM 2/8/2018	TOLERANCES: .005
DRAWN BY: VM 02/09/2018	ANGLES: .5°
CHECKED BY: VM 02/09/2018	SURFACE: .1
APPROVED BY: DD 02/13/2018	ROUGHNESS: .1
SCALE: NTS	SHEET 4 OF 6
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DQA: _____ Date: _____



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